

Date: Wednesday, 5/23/2007 3:05:47 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR BRACKET RH	
Job Number	: 32429		Part Number	: D20134	
Estimate Number	: 12340		Drawing Number	: D2013 REV C	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 5/23/2007	S.O. No. : N/A	Drawing Revision	: C	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 6/6/2007	
Previous Run	: 26344		Qty:	10	Um: Each
Written By			Checked & Approved By	: 07-05-04	
Comment	: Est Rev A		New Issue	05-11-01 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0750W049	304 RD Tube .750 x .049W	
Comment: Qty.: 2.0447 f(s)/Unit Total : 10.2233 f(s) Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing (M304TR0.750W.049) Batch: 1104727 FF 07-06-19 10			
2.0	BRAKE NC	NC BRAKE	
Comment: NC BRAKE 1-Punch as per template D2013-T3 and Dwg D2013 FF 07-06-19 10 2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545 FF 07-06-19 10 3-Bend (1) tube as per Dwg D2013 using Jig DT8201 FF 07-06-20 10 Identify as D2013-3. 4-Deburr as required FF 07-06-19 10			

3.0	QC5	INSPECT WORK TO CURRENT STEP	
-----	-----	------------------------------	--

4.0	PACKAGING 1	PACKAGING RESOURCE #1	
-----	-------------	-----------------------	--

Comment: PACKAGING RESOURCE #1 Identify and Stock Location: N/A FC 07 106/25 (10)			
---	--	--	--

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/06/2016  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 5/23/2007 3:05:47 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET RH

Job Number: 32429

Part Number: D20134

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC21

FINAL INSPECTION/W/O RELEASE



(16)

Comment: FINAL INSPECTION/W/O RELEASE

107106/26

Job Completion



6/26/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

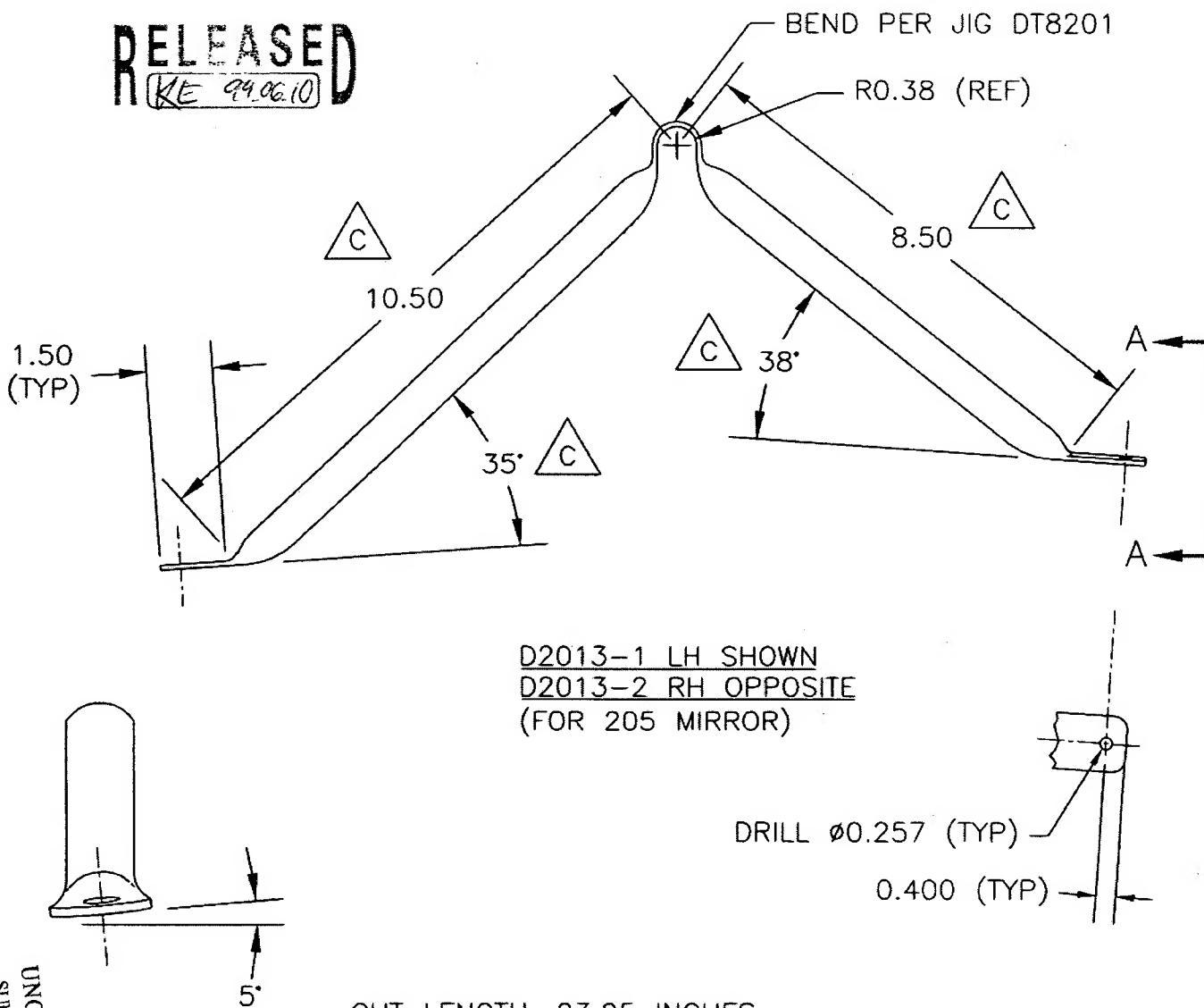
NOTE: Date & initial all entries

RELEASED  
KE 94.06.10

**DART**



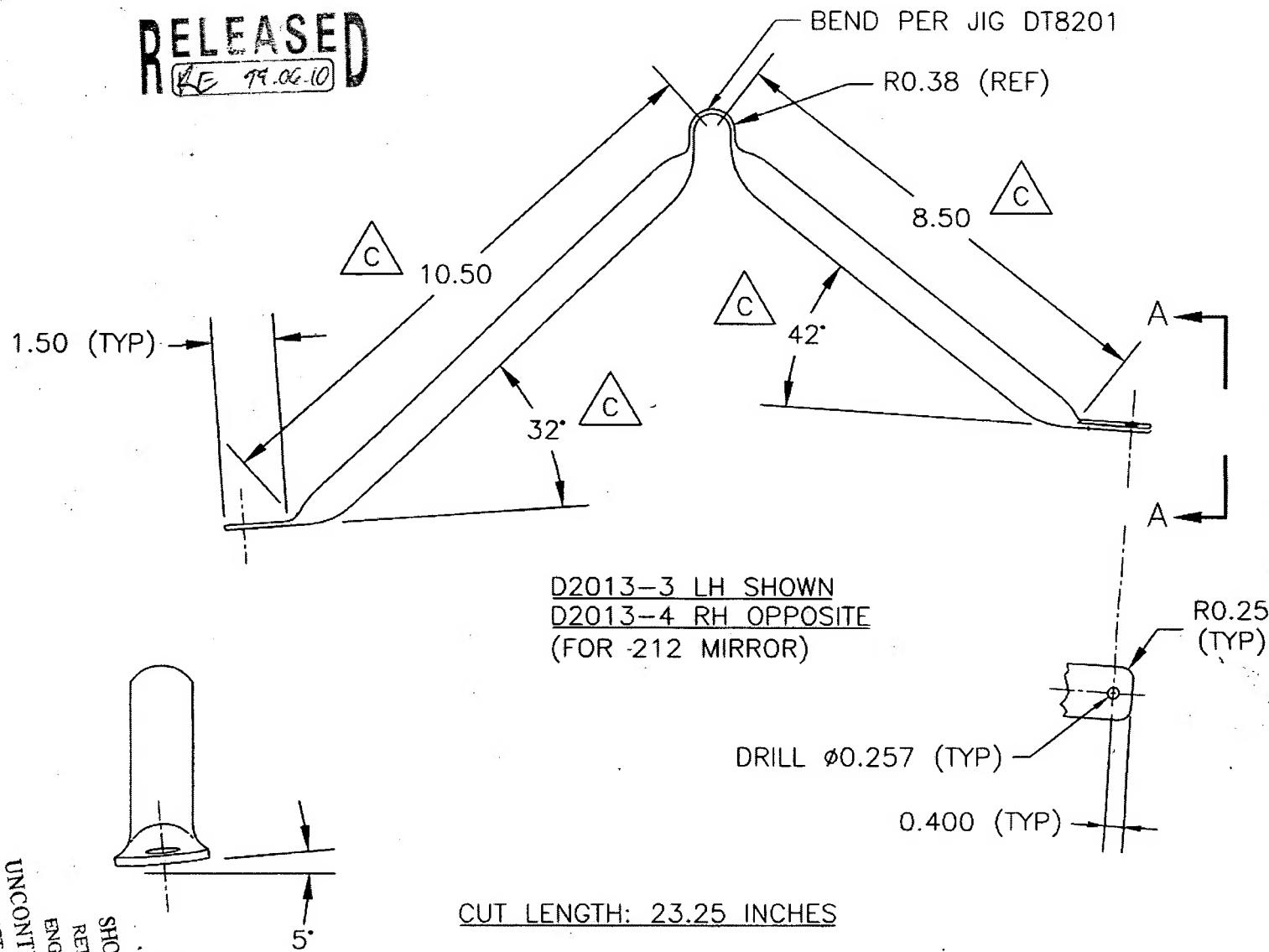
DESIGN JB.	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C	SHEET 1 OF 3
CHECKED KE	APPROVED JS	DRAWING NO. D2013		SCALE NTS
DATE 99.06.07		TITLE MIRROR BRACKET		
A	90.10.22	NEW ISSUE		
B	94.06.15	REDRAWN		
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS		



MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 OD x 0.049 WALL

VIEW  
WORK ORDER  
NO. 22429  
COPY  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

RELEASED  
RE 99.06.10



MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL

DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED <i>[Signature]</i>	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 2 OF 3 SCALE NTS

WORK ORDER NO. 32429

Copyright 1990 by DART AEROSPACE LTD

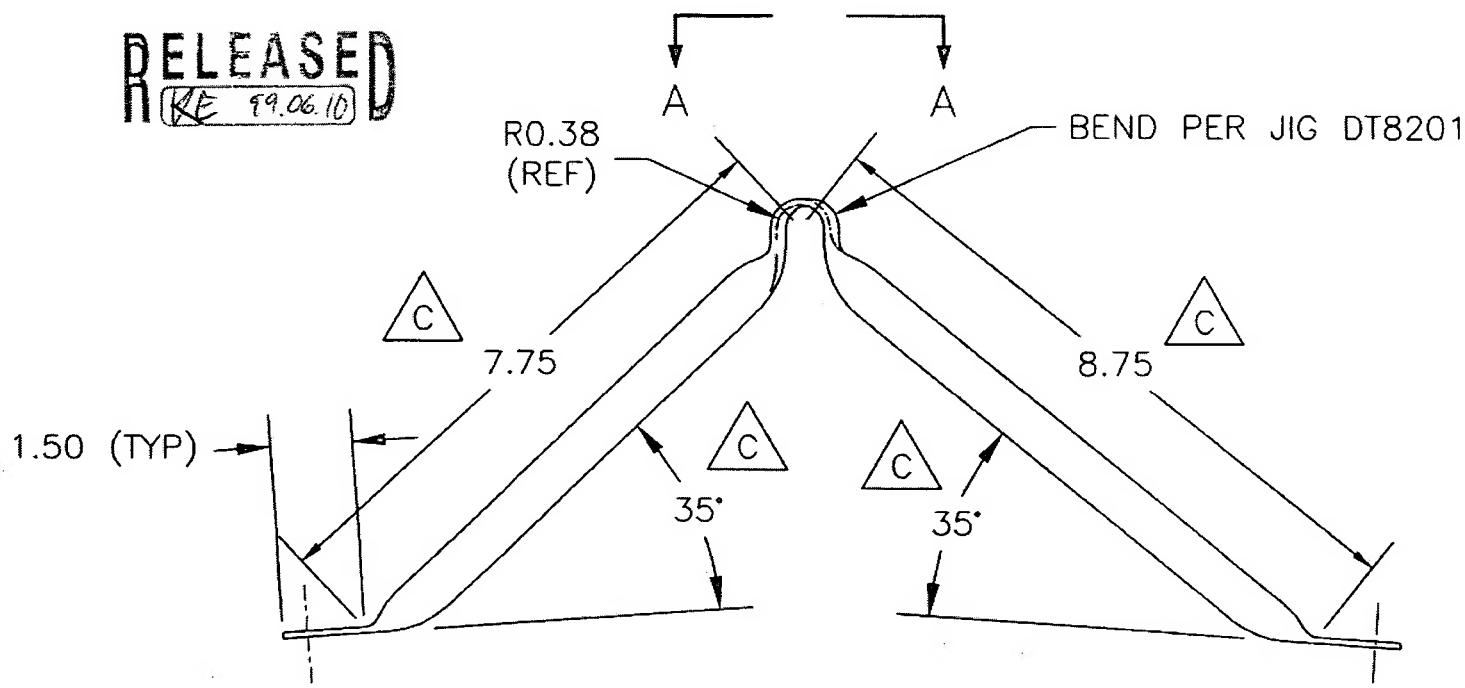
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

RELEASED  
RE 99.06.10

DART

COPY ISSUED

DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED RF	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 3 OF 3 SCALE NTS



POSITION TUBE  
OFFSET 5° IN JIG

D2013-5 LH SHOWN  
D2013-6 RH OPPOSITE  
(FOR 204 MIRROR)

DRILL Ø0.257 (TYP)  
0.400 (TYP)  
R0.25 (TYP)

CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL

